

COMPONENTS FOR PNEUMATIC AUTOMATION



PNEUMAX

**PNEUMAX NEWS 44
TECNO-FUN**



Tecno FUN

General



New compact line of different logic functions that can be used in any place of the secondary pneumatic circuit, developed to be installed directly onto the main pneumatic components (distributors or cylinders).

Thanks to the modular design it is possible to easily join together multiple logic functions without the need of using pipes to connect them; it is also possible to choose the type and style of each connection. The connections available are the following: straight cartridge; Banjo PL cartridge; male cartridge threaded 1/8" or 1/4" and female cartridge threaded 1/8".

Function fittings can also be assembled side by side in order to be assembled on the DIN EN 50022 rail (using the relevant kit).

Other characteristics:

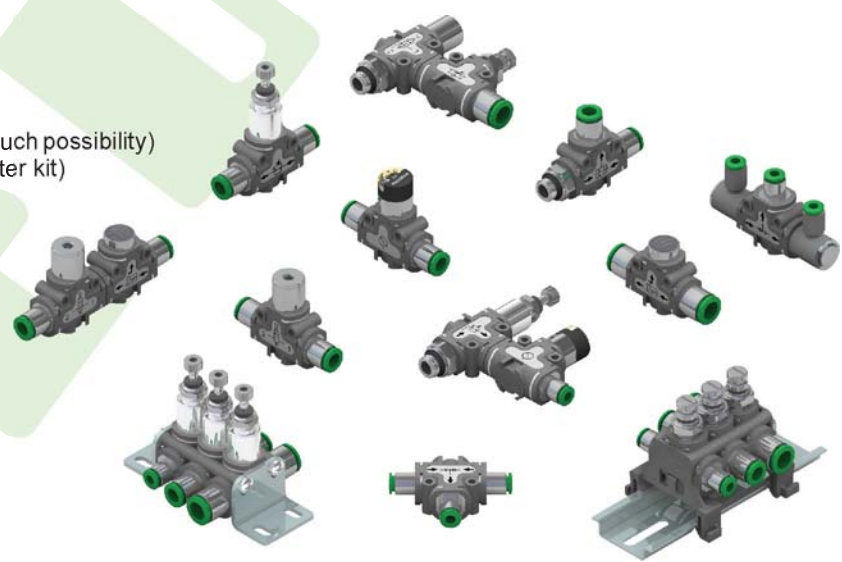
- Technopolymer body
- Input/output connection directly integrated into the body
- In line or 90° connection
- Possibility to build a manifold -parallel mounting-
- Different connection options:
 - Tube Ø4 Ø6 Ø8 (elbow version as well)
 - G1/8" G1/4" male straight cartridge
 - G1/8" female cartridge, in line or 90°

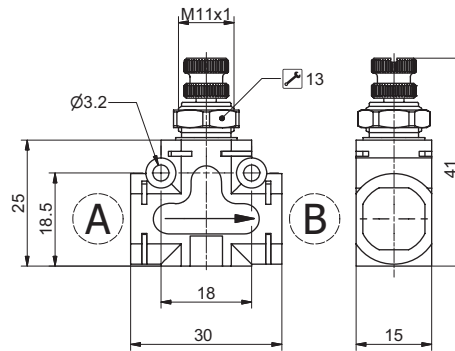
Different mounting options:

- Wall fixing through the holes in the body
- By means of the fixing bracket
- Panel mounting (for those function that include such possibility)
- On DIN rail EN 50022 (using the DIN rail adapter kit)

Available functions:

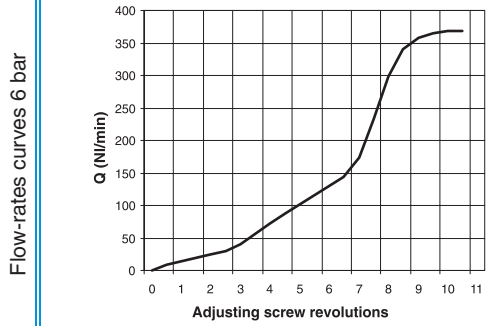
- Flow control valve (FCV)
- pressure regulator (PR)
- block valve (BV)
- quick exhaust valve (QEV)
- OR gate (CSV-OR)
- AND gate (CSV-AND)
- pressure gauge (PI)
- pressure regulator + pressure gauge (PR+PI)
- block valve + Flow control valve (BV+FCV)
- block valve + quick exhaust valve (BV+QEV)



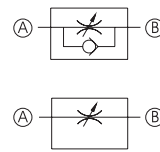


Ordering code	
551.11T.A.B.XX	
VERSION	
T	1 = Unidirectional
	2 = Bidirectional
A	Connection A see CONNECTIONS LIST
B	Connection B see CONNECTIONS LIST
CONNECTIONS LIST	
00 = None	
D4 = Straight Ø4	
D6 = Straight Ø6	
D8 = Straight Ø8	
L1 = Female banjo G1/8"	
G4 = Rotating banjo Ø 4	
G6 = Rotating banjo Ø 6	
G8 = Rotating banjo Ø 8	
M1 = G1/8 male	
M2 = G1/4 male	
F1 = G1/8 female	

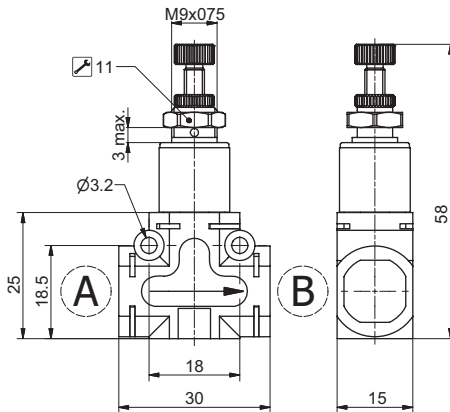
NOTE : For the dimension including cartridges see page CONNECTIONS
Example: 551.111.D6.D6.XX
Flow control valve, unidirectional, CONNECTIONS "A" and "B" Tube Ø6



Pneumatic Symbol



Operational characteristics	Technical characteristics	
<ul style="list-style-type: none"> - The flow control valve is normally used to regulate the air flow and, as a consequence, for example, the speed of a cylinder. Two types of flow control valves are available: unidirectional and bidirectional. In the unidirectional valve the flow is regulated only in one direction while is free to move in the opposite direction; in the bidirectional valve the flow is regulated in both directions. - Mounting options: <ul style="list-style-type: none"> - panel mounting using the lock nut supplied as standard - on DIN rail using the relevant adaptor kit (see accessories) - with 90° bracket (see accessories) - directly on the support plate thanks to two through holes on the body 	Fluid	Filtered and lubricated air or not
	Connections	See CONNECTIONS LIST
	Max working pressure	10 bar
	Working temperature	-5°C ÷ +50°C
	Weight without connections	26 gr.
	Ø Orifice size	Ø3 mm
	Free exhaust flow rate in the opposite side of the regulation (for unidirectional version)	800 NI/min.



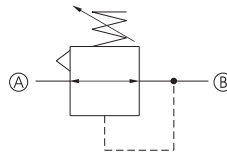
Ordering code

551.12T.A.B.XX

VERSION	
T	2 = 0 - 2 bar 4 = 0 - 4 bar 8 = 0 - 8 bar
A	Connection A see CONNECTIONS LIST
B	Connection B see CONNECTIONS LIST
CONNECTIONS LIST	
00 = None	
D4 = Straight Ø4	
D6 = Straight Ø6	
D8 = Straight Ø8	
L1 = Female banjo G1/8"	
G4 = Rotating banjo Ø 4	
G6 = Rotating banjo Ø 6	
G8 = V Ø 8	
M1 = G1/8 male	
M2 = G1/4 male	
F1 = G1/8 female	

NOTE : For the dimension including cartridges see page CONNECTIONS
Example: 551.128.D8.D8.XX
In line pressure regulator, pressure range 0 - 8 bar. CONNECTIONS "A" and "B" Tube Ø8

Pneumatic Symbol

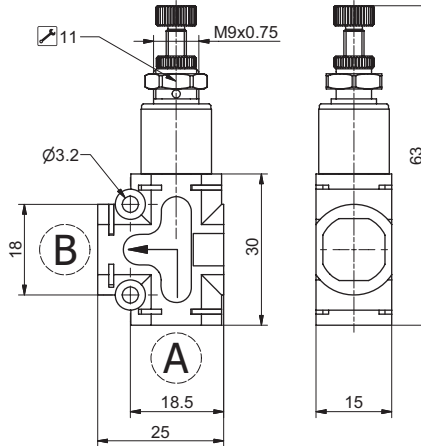


Operational characteristics

- The pressure regulator is a device which is used to reduce, regulate and stabilize the air pressure in a conduit in order to adapt it to the needs of the equipments to be supplied. The pressure regulator incorporates the relieving function.
- Mounting options:
 - panel mounting using the lock nut supplied as standard
 - on DIN rail using the relevant adaptor kit (see accessories)
 - with 90° bracket (see accessories)
 - directly on the support plate thanks to two through holes on the body

Technical characteristics

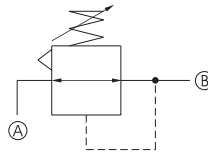
Fluid	Filtered and lubricated air or not
Connections	See CONNECTIONS LIST
Max inlet pressure	10 bar
Working temperature	-5°C ÷ +50°C
Weight without connections	31 gr.
Flow rate at 6 bar with Δp=1	180 NI/min
Regulated pressure range	0 - 2 bar
	0 - 4 bar
	0 - 8 bar



Ordering code	
551.22T.A.B.XX	
VERSION	
T	2 = 0 - 2 bar
	4 = 0 - 4 bar
	8 = 0 - 8 bar
A	Connection A see CONNECTIONS LIST
B	Connection B see CONNECTIONS LIST
CONNECTIONS LIST	
00 = None	
D4 = Straight Ø4	
D6 = Straight Ø6	
D8 = Straight Ø8	
L1 = Female banjo G1/8"	
G4 = Rotating banjo Ø 4	
G6 = Rotating banjo Ø 6	
G8 = Rotating banjo Ø 8	
M1 = G1/8 male	
M2 = G1/4 male	
F1 = G1/8 female	

NOTE : For the dimension including cartridges see page CONNECTIONS
 Example: 551.224.M1.D6.XX
 90° pressure regulator, pressure range 0 - 4 bar. CONNECTIONS "A" Male G1/8 and "B" Tube Ø6

Pneumatic Symbol

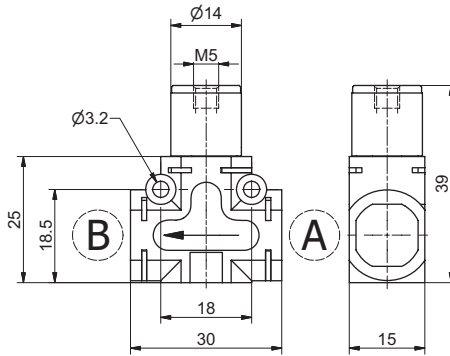


Operational characteristics

- The pressure regulator is a device which is used to reduce, regulate and stabilize the air pressure in a conduit in order to adapt it to the needs of the equipments to be supplied. The pressure regulator incorporates the relieving function.
- Mounting options:
- panel mounting using the lock nut supplied as standard
- on DIN rail using the relevant adaptor kit (see accessories)
- with 90° bracket (see accessories)
- directly on the support plate thanks to two through holes on the body

Technical characteristics

Fluid	Filtered and lubricated air or not
Connections	See CONNECTIONS LIST
Max inlet pressure	10 bar
Working temperature	-5°C ÷ +50°C
Weight without connections	31 gr.
Flow rate at 6 bar with Δp=1	180 NI/min
Regulated pressure range	0 - 2 bar
	0 - 4 bar
	0 - 8 bar



Ordering code

551.13T.A.B.XX

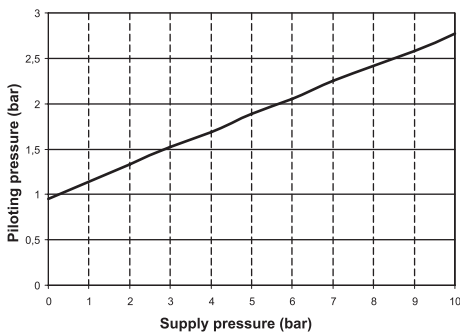
T	VERSION 1 = Unidirectional 2 = Bidirectional
A	Connection A see CONNECTIONS LIST
B	Connection B see CONNECTIONS LIST

CONNECTIONS LIST

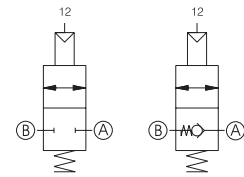
00 = None
D4 = Straight Ø4
D6 = Straight Ø6
D8 = Straight Ø8
L1 = Female banjo G1/8"
G4 = Rotating banjo Ø 4
G6 = Rotating banjo Ø 6
G8 = Rotating banjo Ø 8
M1 = G1/8 male
M2 = G1/4 male
F1 = G1/8 female

NOTE : For the dimension including cartridges see page CONNECTIONS
Example: 551.131.D4.D4.XX
In line blocking valve, unidirectional, CONNECTIONS "A" e "B" Tube Ø4

Pilotng curves



Pneumatic Symbol

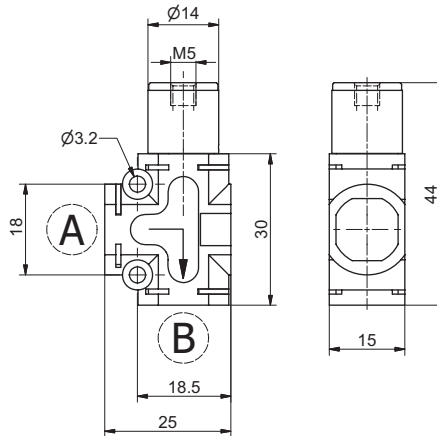


Operational characteristics

- The blocking valve function is to maintain the circuit downstream pressure in the event of loss of supply pressure. It is normally fitted directly onto the cylinder connections ports in order to ensure that, in case of accidental loss of the supply pressure, the units positions is maintained. This is achieved as the blocking valve preserves the pressure inside the pressurised chamber. Blocking valves can be unidirectional or bidirectional. In the unidirectional version the air flow is free in one direction while in order to allow the flow in the opposite direction is necessary to send a pneumatic signal to the unit connection 12. The bidirectional version requires a pneumatic signal on connection 12 to allow the flow in any of the two directions.
- Mounting options:
 - on DIN rail using the relevant adaptor kit (see accessories)
 - with 90° bracket (see accessories)
 - directly on the support plate thanks to two through holes on the body

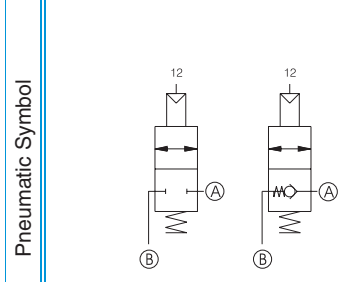
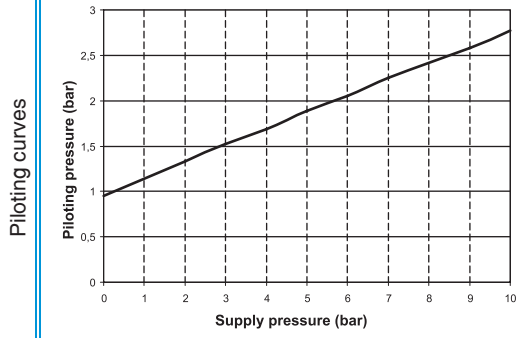
Technical characteristics

Fluid	Filtered and lubricated air or not
Connections	See CONNECTIONS LIST
Working pressure	0,5 ÷ 10 bar
Working temperature	-5°C ÷ +50°C
Weight without connections	26 gr.
Flow rate at 6 bar with $\Delta p=1$ Unidirectional and bidirectional version	285 NI/min
Flow rate at 6 bar with free exhaust Unidirectional and bidirectional version	450 NI/min



Ordering code	
551.23T.A.B.XX	
VERSION	
T	1 = Unidirectional 2 = Bidirectional
A	Connection A see CONNECTIONS LIST
B	Connection B see CONNECTIONS LIST
CONNECTIONS LIST	
00 = None	
D4 = Straight Ø4	
D6 = Straight Ø6	
D8 = Straight Ø8	
L1 = Female banjo G1/8"	
G4 = Rotating banjo Ø 4	
G6 = Rotating banjo Ø 6	
G8 = Rotating banjo Ø 8	
M1 = G1/8 male	
M2 = G1/4 male	
F1 = G1/8 female	

NOTE : For the dimension including cartridges see page CONNECTIONS
Example: 551.231.M1.D6.XX
90° blocking valve, unidirectional, CONNECTIONS "A" Male G1/8 and "B" Tube Ø6

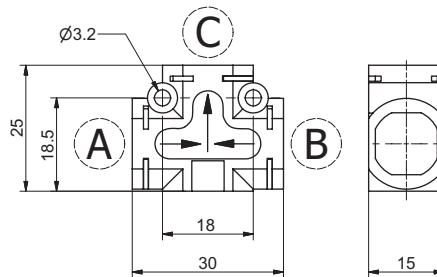


Operational characteristics

- The blocking valve function is to maintain the circuit downstream pressure in the event of loss of supply pressure. It is normally fitted directly onto the cylinder connections ports in order to ensure that, in case of accidental loss of the supply pressure, the units positions is maintained. This is achieved as the blocking valve preserves the pressure inside the pressurised chamber. Blocking valves can be unidirectional or bidirectional. In the unidirectional version the air flow is free in one direction while in order to allow the flow in the opposite direction is necessary to send a pneumatic signal to the unit connection 12. The bidirectional version requires a pneumatic signal on connection 12 to allow the flow in any of the two directions.
- Mounting options:
 - on DIN rail using the relevant adaptor kit (see accessories)
 - with 90° bracket (see accessories)
 - directly on the support plate thanks to two through holes on the body

Technical characteristics

Fluid	Filtered and lubricated air or not
Connections	See CONNECTIONS LIST
Working pressure	0,5 ÷ 10 bar
Working temperature	-5°C ÷ +50°C
Weight without connections	26 gr.
Flow rate at 6 bar with Δp=1 Unidirectional and bidirectional version	285 NI/min
Flow rate at 6 bar with free exhaust Unidirectional and bidirectional version	450 NI/min



Ordering code

551.141.A.B.C

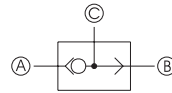
- A** Connection A
see CONNECTIONS LIST
- B** CONNECTIONS B
see CONNECTIONS LIST
- C** Connection C
see CONNECTIONS LIST

CONNECTIONS LIST

- 00 = None
- D4 = Straight Ø4
- D6 = Straight Ø6
- D8 = Straight Ø8
- L1 = Female banjo G1/8"
- G4 = Rotating banjo Ø 4
- G6 = Rotating banjo Ø 6
- G8 = Rotating banjo Ø 8
- M1 = G1/8 male
- M2 = G1/4 male
- F1 = G1/8 female

NOTE : For the dimension including cartridges see page CONNECTIONS
Example: 551.141.D8.D8.D8
Circuit selector valve OR, CONNECTIONS "A", "B" e "C" Tube Ø8

Pneumatic Symbol

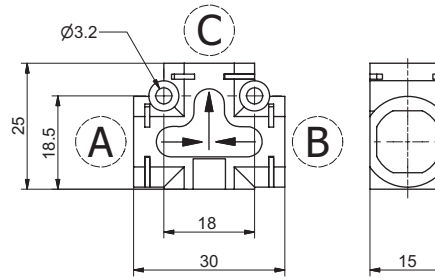
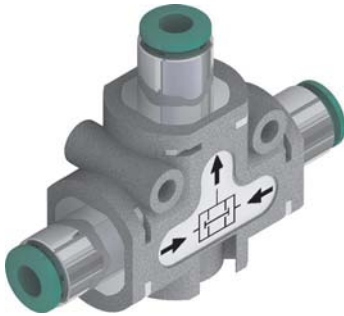


Operational characteristics

- These valves have two inlets and one output connection and are normally called high pressure selector valves as, when receiving two separate pressure supply, only allow the passage of the highest pressure. The most common application is to operate a component from two separate positions.
- Mounting options:
 - on DIN rail using the relevant adaptor kit (see accessories)
 - with 90° bracket (see accessories)
 - directly on the support plate thanks to two through holes on the body

Technical characteristics

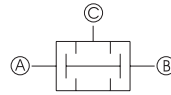
Fluid	Filtered and lubricated air or not
Connections	See CONNECTIONS LIST
Max. working pressure	10 bar
Working temperature	-5°C ÷ +50°C
Weight without connections	10 gr.
Flow rate at 6 bar with Δp=1	600 NI/min



Ordering code	
551.151.A.B.C	
A	Connection A see CONNECTIONS LIST
B	CONNECTIONS B see CONNECTIONS LIST
C	Connection C see CONNECTIONS LIST
CONNECTIONS LIST	
00 = None	
D4 = Straight Ø4	
D6 = Straight Ø6	
D8 = Straight Ø8	
L1 = Female banjo G1/8"	
G4 = Rotating banjo Ø 4	
G6 = Rotating banjo Ø 6	
G8 = Rotating banjo Ø 8	
M1 = G1/8 male	
M2 = G1/4 male	
F1 = G1/8 female	

NOTE : For the dimension including cartridges see page CONNECTIONS
Example: 551.151.D6.D6.D6
Circuit selector valve AND, CONNECTIONS "A", "B" e "C" Tube Ø6

Pneumatic Symbol

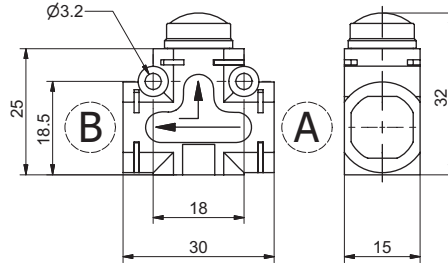


Operational characteristics

- These valves have two inlets and one output connection and are normally called low pressure selector valves as, when receiving two separate pressure supply, only allow the passage of the lowest pressure. The most common application is to operate a component from two separate positions.
- Mounting options:
- on DIN rail using the relevant adaptor kit (see accessories)
- with 90° bracket (see accessories)
- directly on the support plate thanks to two through holes on the body

Technical characteristics

Fluid	Filtered and lubricated air or not
Connections	See CONNECTIONS LIST
Max. working pressure	10 bar
Working temperature	-5°C ÷ +50°C
Weight without connections	10 gr.
Flow rate at 6 bar with Δp=1	550 NI/min



Ordering code

551.161.A.B.XX

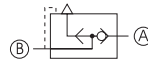
- A** Connection A
see CONNECTIONS LIST
- B** Connection B
see CONNECTIONS LIST

CONNECTIONS LIST

- 00 = None
- D4 = Straight Ø4
- D6 = Straight Ø6
- D8 = Straight Ø8
- L1 = Female banjo G1/8"
- G4 = Rotating banjo Ø 4
- G6 = Rotating banjo Ø 6
- G8 = Rotating banjo Ø 8
- M1 = G1/8 male
- M2 = G1/4 male
- F1 = G1/8 female

NOTE : For the dimension including cartridges see page CONNECTIONS
Example: 551.161.D8.D8.XX
Quick exhaust valve, CONNECTIONS "A" e "B" Tube Ø8

Pneumatic Symbol

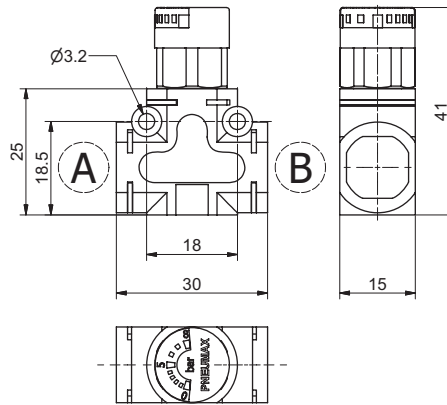


Operational characteristics

- These are 3 ways, two positions valves which can be directly mounted onto the actuator or between the actuator and the control valve. Their function is to discharge the air directly into the atmosphere without going through the pneumatic circuit enabling the actuator to reach the maximum speed.
- Mounting options:
 - on DIN rail using the relevant adaptor kit (see accessories)
 - with 90° bracket (see accessories)
 - directly on the support plate thanks to two through holes on the body

Technical characteristics

Fluid	Filtered and lubricated air or not
Connections	See CONNECTIONS LIST
Max. working pressure	10 bar
Working temperature	-5°C ÷ +50°C
Weight without connections	15 gr.
Flow rate at 6 bar with $\Delta p=1$ (from 1 to 2)	250 NI/min
Flow rate at 6 bar with free exhaust (from 2 to 3)	500 NI/min



Ordering code

551.178.A.B.XX

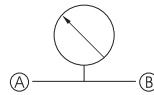
- A** Connection A
see CONNECTIONS LIST
- B** Connection B
see CONNECTIONS LIST

CONNECTIONS LIST

- 00 = None
- D4 = Straight Ø4
- D6 = Straight Ø6
- D8 = Straight Ø8
- L1 = Female banjo G1/8"
- G4 = Rotating banjo Ø 4
- G6 = Rotating banjo Ø 6
- G8 = Rotating banjo Ø 8
- M1 = G1/8 male
- M2 = G1/4 male
- F1 = G1/8 female

NOTE : For the dimension including cartridges see page CONNECTIONS
Example: 551.178.D6.D4.XX
Pressure indicator, CONNECTIONS "A" Tube Ø6, "B" Tube Ø4

Pneumatic Symbol

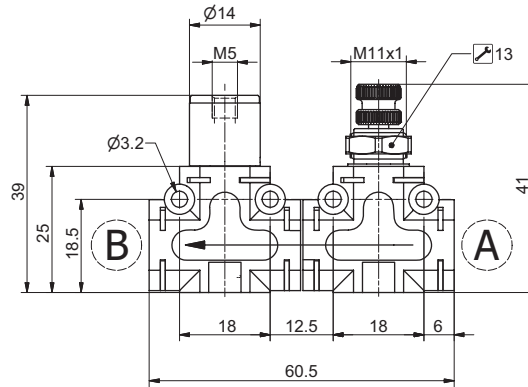


Operational characteristics

- The pressure visual indicator is a device which measures the pressure inside a pneumatic circuit. The 0 to 8 bar visual indicator makes very easy to monitor the pressure state inside the circuit. It can be use on its own or can be coupled with another device.
- Mounting options:
- on DIN rail using the relevant adaptor kit (see accessories)
- with 90° bracket (see accessories)
- directly on the support plate thanks to two through holes on the body

Technical characteristics

Fluid	Filtered and lubricated air or not
Connections	See CONNECTIONS LIST
Max. working pressure	8 bar
Visualization scale	0 - 8 bar
Working temperature	-5°C ÷ +50°C
Weight without connections	20,5 gr.



Ordering code

551.1F^T.A.B.XX

VERSION

- 1 = Unidirectional blocking valve + Unidirezionale flow control
- 2 = Bidirectional blocking valve + Bidirezionale flow control
- T** 3 = Unidirectional blocking valve + Bidirezionale flow control
- 4 = Bidirectional blocking valve + Unidirezionale flow control

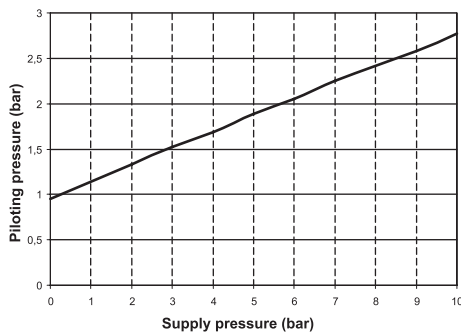
- A** see CONNECTIONS LIST A
- B** see CONNECTIONS LIST B

CONNECTIONS LIST

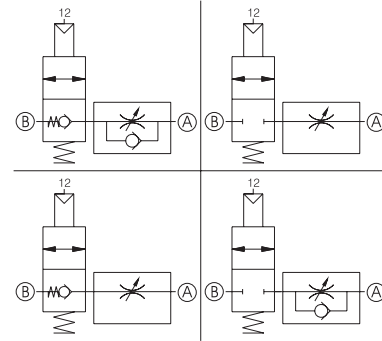
- 00 = None
- D4 = Straight Ø4
- D6 = Straight Ø6
- D8 = Straight Ø8
- L1 = Female banjo G1/8"
- G4 = Rotating banjo Ø 4
- G6 = Rotating banjo Ø 6
- G8 = Rotating banjo Ø 8
- M1 = G1/8 male
- M2 = G1/4 male
- F1 = G1/8 female

NOTE : For the dimension including cartridges see page CONNECTIONS
Example: 551.1F1.00.00.XX
In line unidirectional blocking valve + unidirectional flow control valve, without CONNECTIONS "A" and "B"

Piloting curves



Pneumatic Symbol

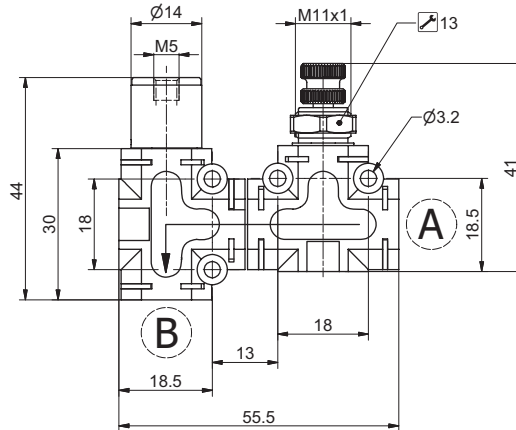


Operational characteristics

- The combination of this two functions ensures that the downstream pressure is maintained in case of accidental loss of supply pressure and at the same time grants the possibility to regulate the circuit flow rate. A typical application of this combination is close to or directly assembled onto the actuator connection ports. This allows to keep pressurised the cylinder chamber in case of accidental loss of supply pressure and to regulate the exhaust flow rate when the blocking valve is actuated.
- The possible combinations are the following:
 - unidirectional blocking valve - unidirectional flow control valve.
 - bidirectional blocking valve - bidirectional flow control valve
 - bidirectional blocking valve - unidirectional flow control valve
 - unidirectional blocking valve - bidirectional flow control valve

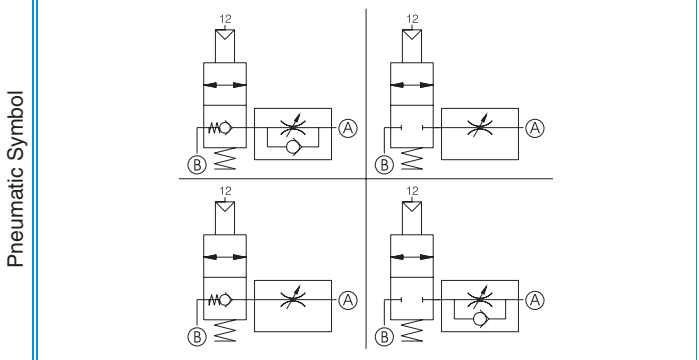
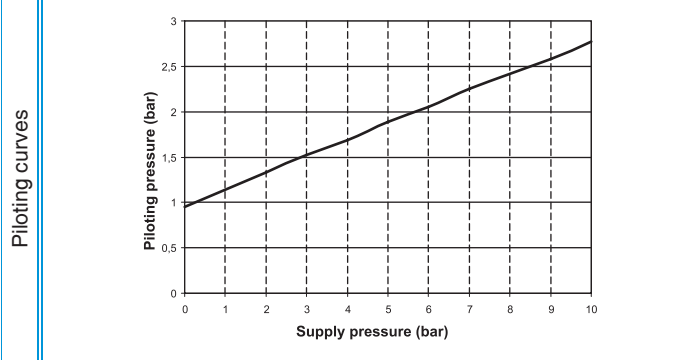
Technical characteristics

Fluid	Filtered and lubricated air or not
Connections	See CONNECTIONS LIST
Max. working pressure	0,5 ÷ 10 bar
Working temperature	-5°C ÷ +50°C
Ø Orifice size	Ø3 mm
Flow rate at 6 bar with Δp=1	285 Nl/min
Weight without connections	62 gr.



Ordering code	
551.2F^T.A.B.XX	
VERSION	
1	Unidirectional blocking valve + Unidirezionale flow control
2	Bidirectional blocking valve + Bidirezionale flow control
3	Unidirectional blocking valve + Bidirezionale flow control
4	Bidirectional blocking valve + Unidirezionale flow control
A	see CONNECTIONS LIST A
B	see CONNECTIONS LIST B
CONNECTIONS LIST	
00	None
D4	Straight Ø4
D6	Straight Ø6
D8	Straight Ø8
L1	Female banjo G1/8"
G4	Rotating banjo Ø 4
G6	Rotating banjo Ø 6
G8	Rotating banjo Ø 8
M1	G1/8 male
M2	G1/4 male
F1	G1/8 female

NOTE : For the dimension including cartridges see page CONNECTIONS
 Example: 551.2F1.00.00.XX
 90° unidirectional blocking valve + unidirectional flow control valve, without CONNECTIONS "A" and "B"

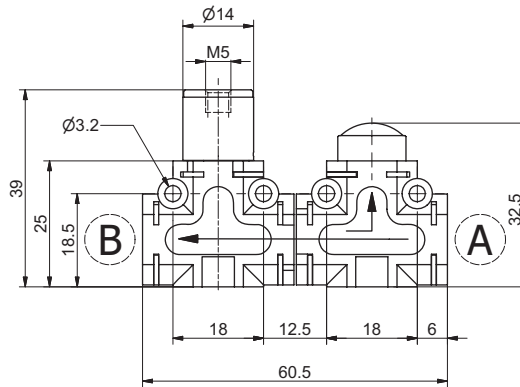


Operational characteristics

- The combination of this two functions ensures that the downstream pressure is maintained in case of accidental loss of supply pressure and at the same time grants the possibility to regulate the circuit flow rate. A typical application of this combination is close to or directly assembled onto the actuator connection ports. This allows to keep pressurised the cylinder chamber in case of accidental loss of supply pressure and to regulate the exhaust flow rate when the blocking valve is actuated.
- The possible combinations are the following:
- 90° unidirectional blocking valve + unidirectional flow control valve.
- 90° bidirectional blocking valve - bidirectional flow control valve
- 90° bidirectional blocking valve - unidirectional flow control valve
- 90° unidirectional blocking valve - bidirectional flow control valve

Technical characteristics

Fluid	Filtered and lubricated air or not
Connections	See CONNECTIONS LIST
Max. working pressure	0,5 ÷ 10 bar
Working temperature	-5°C ÷ +50°C
Ø Orifice size	Ø3 mm
Flow rate at 6 bar with Δp=1	285 NI/min
Weight without connections	62 gr.



Ordering code

551.1G1.A.B.XX

VERSION

- T** 1 = Unidirectional blocking valve + quick exhaust valve
- 2 = Bidirectional blocking valve + quick exhaust valve

B Connection B see CONNECTIONS LIST

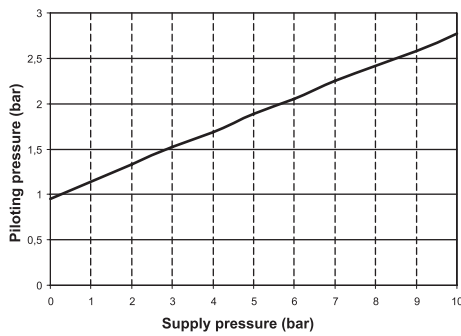
A Connection A see CONNECTIONS LIST

CONNECTIONS LIST

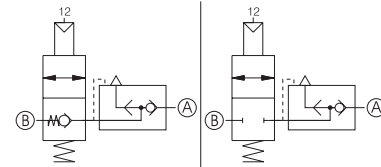
- 00 = None
- D4 = Straight Ø4
- D6 = Straight Ø6
- D8 = Straight Ø8
- L1 = Female banjo G1/8"
- G4 = Rotating banjo Ø 4
- G6 = Rotating banjo Ø 6
- G8 = Rotating banjo Ø 8
- M1 = G1/8male
- M2 = G1/4 male
- F1 = G1/8 female

NOTE : For the dimension including cartridges see page CONNECTIONS
Example: 551.1G1.00.00.XX
In line unidirectional blocking valve + quick exhaust valve, without CONNECTIONS "A" and "B"

Pneumatic curves



Pneumatic Symbol



Operational characteristics

- The combination of this two functions ensures that the downstream pressure is maintained in case of accidental loss of supply pressure and at the same time allows for the air to be directly discharged into the atmosphere without going through the pneumatic circuit. A typical application of this combination is close to or directly assembled onto the actuator connection ports. This allows to keep pressurised the cylinder chamber in case of accidental loss of supply pressure and to quickly discharge the same chamber when the blocking valve is actuated.
- The possible combination are the following:
 - unidirectional blocking valve - quick exhaust valve
 - bidirectional blocking valve - quick exhaust valve.

Technical characteristics

Fluid	Filtered and lubricated air or not
Connections	See CONNECTIONS LIST
Max. working pressure	0,5 ÷ 10 bar
Working temperature	-5°C ÷ 50°C
Weight without connections	51 gr.
Flow rate at 6 bar with $\Delta p=1$	285 NI/min

Ordering code

551.2GT**.**A**.**B**.XX**

VERSION

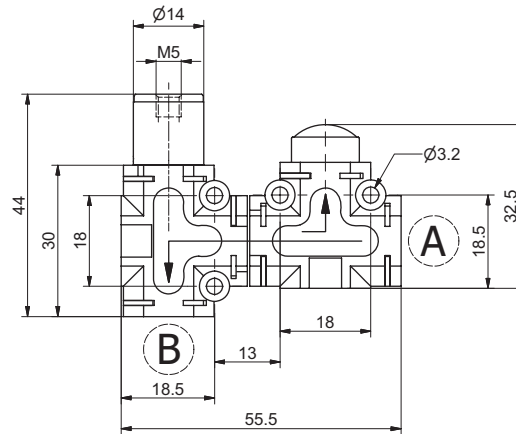
- T** 1 = 90° Unidirectional blocking valve + quick exhaust valve
- 2 = 90° Bidirectional blocking valve + quick exhaust valve

B Connection B
see CONNECTIONS LIST

A Connection A
see CONNECTIONS LIST

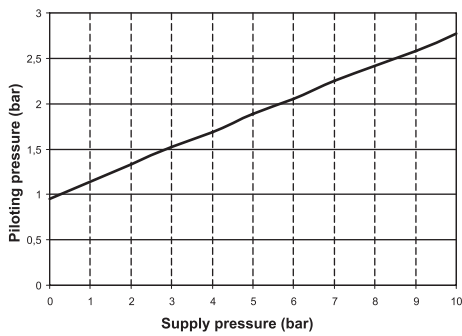
CONNECTIONS LIST

- 00 = None
- D4 = Straight Ø4
- D6 = Straight Ø6
- D8 = Straight Ø8
- L1 = Female banjo G1/8"
- G4 = Rotating banjo Ø 4
- G6 = Rotating banjo Ø 6
- G8 = Rotating banjo Ø 8
- M1 = G1/8 male
- M2 = G1/4 male
- F1 = G1/8female

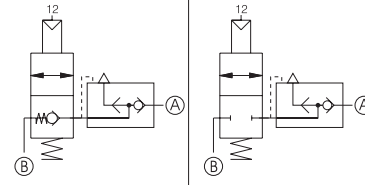


NOTE : For the dimension including cartridges see page CONNECTIONS
Example: 551.2G1.00.00.XX
90° unidirectional blocking valve + quick exhaust valve, without CONNECTIONS "A" and "B"

Piloting curves



Pneumatic Symbol

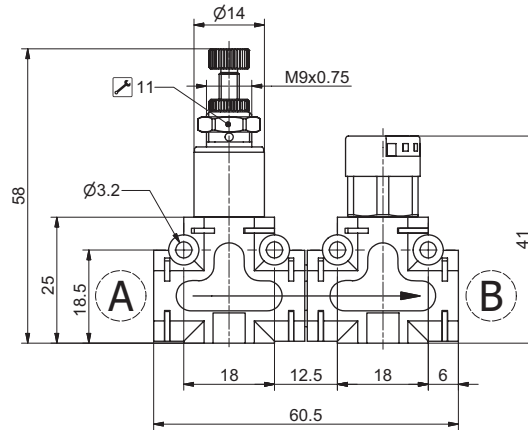


Operational characteristics

- The combination of this two functions ensures that the downstream pressure is maintained in case of accidental loss of supply pressure and at the same time allows for the air to be directly discharged into the atmosphere without going through the pneumatic circuit. A typical application of this combination is close to or directly assembled onto the actuator connection ports. This allows to keep pressurised the cylinder chamber in case of accidental loss of supply pressure and to quickly discharge the same chamber when the blocking valve is actuated.
- The possible combination are the following:
- 90° unidirectional blocking valve - quick exhaust valve
- 90° bidirectional blocking valve - quick exhaust valve.

Technical characteristics

Fluid	Filtered and lubricated air or not
Connections	See CONNECTIONS LIST
Max. working pressure	0,5 ÷ 10 bar
Working temperature	-5°C ÷ +50°C
Weight without connections	51 gr.
Flow rate at 6 bar with Δp=1	285 NI/min



Ordering code

551.1H.T.A.B.XX

VERSION

- T 2 = 0 - 2 bar
- 4 = 0 - 4 bar
- 8 = 0 - 8 bar

A Connection A
see CONNECTIONS LIST

B Connection B
see CONNECTIONS LIST

CONNECTIONS LIST

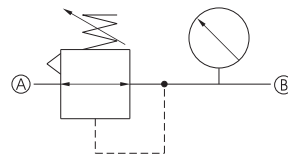
- 00 = None
- D4 = Straight Ø4
- D6 = Straight Ø6
- D8 = Straight Ø8
- L1 = Female banjo G1/8"
- G4 = Rotating banjo Ø 4
- G6 = Rotating banjo Ø 6
- G8 = Rotating banjo Ø 8
- M1 = G1/8 male
- M2 = G1/4 male
- F1 = G1/8 female

NOTE : For the dimension including cartridges see page CONNECTIONS

Example: 551.1H2.M1.D4.XX

In line pressure regulator, adjusting range 0 - 2 bar + pressure indicator, CONNECTIONS "A" Male G 1/8 and "B" Tube Ø4

Pneumatic Symbol

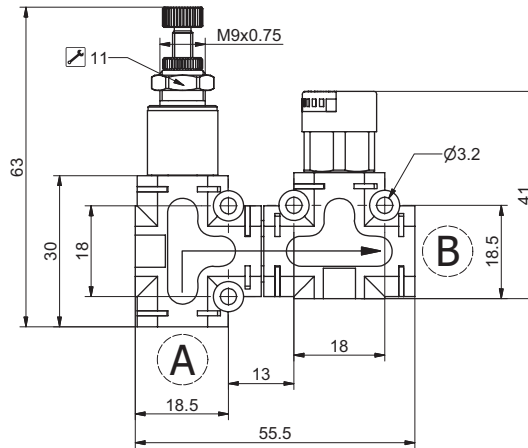


Operational characteristics

- The combination of this two functions ensures the possibility to regulate the downstream pressure while directly visualising the adjusted pressure value.
- The possible combinations are the following:
- 0 to 2 bar pressure regulator - pressure visual indicator
- 0 to 4 bar pressure regulator - pressure visual indicator
- 0 to 8 bar pressure regulator - pressure visual indicator
- the visual indicator pressure range is always 0 to 8 bar

Technical characteristics

Fluid	Filtered and lubricated air or not
Connections	See CONNECTIONS LIST
Max. working pressure	8 bar
Working temperature	-5°C ÷ +50°C
Visualization scale	0 ÷ 8 bar
Regulated pressure range	0 - 2 bar
	0 - 4 bar
	0 - 8 bar
Weight without connections	62 gr.



Ordering code

551.2HT.A.B.XX

VERSION

2 = 0 - 2 bar

4 = 0 - 4 bar

8 = 0 - 8 bar

T Connection A see CONNECTIONS LIST

A Connection B see CONNECTIONS LIST

B Connection B see CONNECTIONS LIST

CONNECTIONS LIST

00 = None

D4 = Straight Ø4

D6 = Straight Ø6

D8 = Straight Ø8

L1 = Female banjo G1/8"

G4 = Rotating banjo Ø 4

G6 = Rotating banjo Ø 6

G8 = Rotating banjo Ø 8

M1 = G1/8 male

M2 = G1/4 male

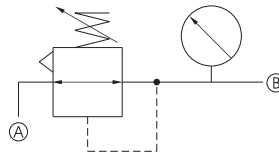
F1 = G1/8 female

NOTE : For the dimension including cartridges see page CONNECTIONS

Example: 551.2H2.M1.D4.XX

90° pressure regulator, adjusting range 0 - 2 bar + pressure indicator, CONNECTIONS "A" Male G 1/8 and "B" Tube Ø4

Pneumatic Symbol



Operational characteristics

- The combination of this two functions ensures the possibility to regulate the downstream pressure while directly visualising the adjusted pressure value.
- The possible combinations are the following:
- 0 to 2 bar pressure regulator - pressure visual indicator
- 0 to 4 bar pressure regulator - pressure visual indicator
- 0 to 8 bar pressure regulator - pressure visual indicator
- the visual indicator pressure range is always 0 to 8 bar

Technical characteristics

Fluid	Filtered and lubricated air or not
Connections	See CONNECTIONS LIST
Max. working pressure	8 bar
Working temperature	-5°C ÷ +50°C
Visualization scale	0 ÷ 8 bar
Regulated pressure range	0 - 2 bar
	0 - 4 bar
	0 - 8 bar
Weight without connections	62 gr.

Coupling kit (pins and forks)	
Ordering code	
55160	
Weight 2,5 gr.	

The kit, which includes a series of pins and forks, enables to join together in a fast and safe way the function fittings. The pins, once inserted in the front holes, ensure resistance against forces applied perpendicularly and sideways (for example the insertion of the tube in the cartridges). The forks, once located in the profiled housing ensures that the parts are held together tightly. The kit allows for 5 function fittings to be mounted together.

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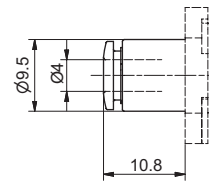
Fixing brackets	DIN rail adapter
Ordering code	Ordering code
55150	55116
Weight 18 gr.	Weight 4 gr.

The kit comprises two fixing brackets and the screws

The kit comprises two adapters

Ø4 straight cartridge

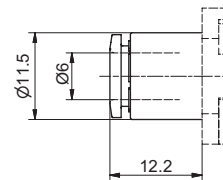
Ordering code

551KD4

Weight 7,5 gr.

Ø6 straight cartridge

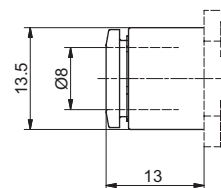
Ordering code

551KD6

Weight 7,3 gr.

Ø8 straight cartridge

Ordering code

551KD8

Weight 7 gr.

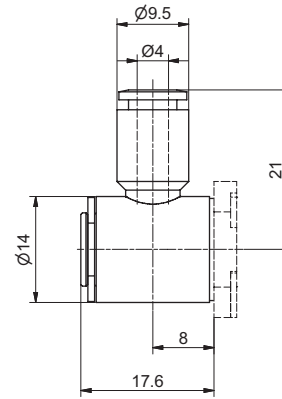
Ø4 banjo PL cartridge

Ordering code

551KG4



Weight 13,6 gr



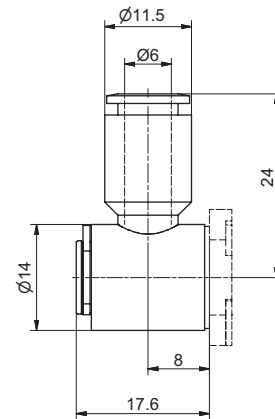
Ø6 banjo PL cartridge

Ordering code

551KG6



Weight 14 gr



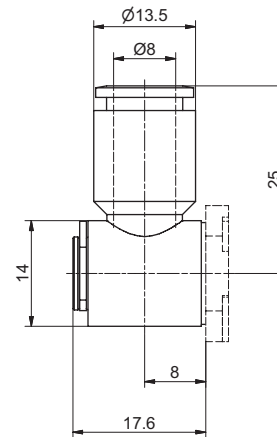
Ø8 banjo PL cartridge

Ordering code

551KG8



Weight 14,3 gr



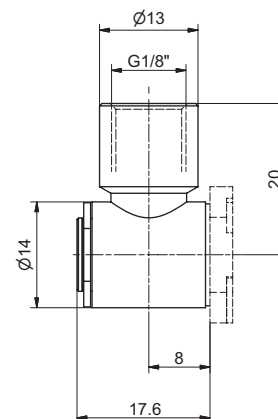
G1/8" banjo female cartridge

Ordering code

551KL1



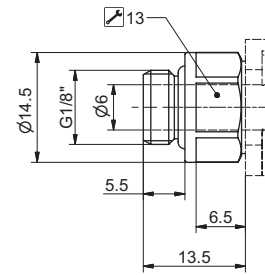
Weight 30 gr



G1/8" male straight cartridge

Ordering code

551KM1

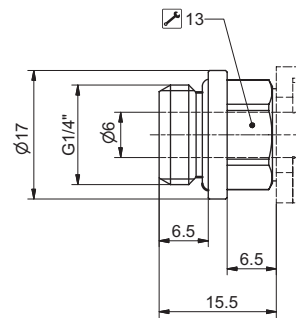


Weight 14 gr

G1/4" male straight cartridge

Ordering code

551KM2

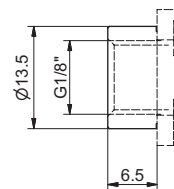


Weight 20 gr

G1/8" female straight cartridge

Ordering code

551KF1



Weight 9 gr

Connection for multiple function

Ordering code

551KUU



Weight 14 gr