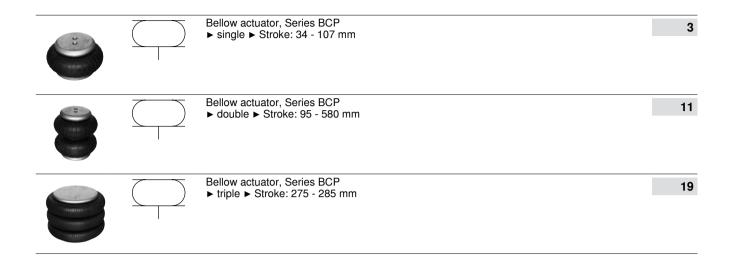
# Bellow actuator with cover, series BCP

# Brochure



# Bellow actuator with cover, series BCP



# Bellow actuator, Series BCP

► single ► Stroke: 34 - 107 mm





Version Bellow actuator with cover

Functional principle Single-acting, retracted without pressure

Max. Angle of tilt10 ° - 20 °Working pressure min./max.0 bar / 8 barAmbient temperature min./max.-40 ° C / +70 ° CMedium temperature-40 ° C / +70 ° C

Medium Compressed air

Pressure for determining forces 6 bar

Materials:

Bellow caoutchouc/butadiene caoutchouc

Front cover Steel, galvanized End cover Steel, galvanized

#### **Technical Remarks**

- Compliance with the min. height Hmin. (B) and max. stroke (A) must be ensured with end stops.
- Use at operating height ≥ Hmax: only permitted upon approval by Bosch Rexroth
- For information on vibration insulators, see "Technical Information"
- reduced service life at a temperature greater than: 50 °C

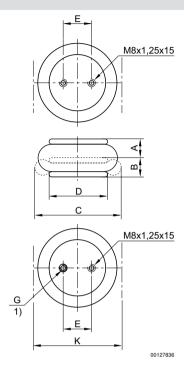
Compressed air connec- tion G	Stroke	Cover diam- eter	Min. installa- tion space	Weight	Force min./ max.	Fig.	Part No.
	[mm]	[mm]	[mm]	[kg]	[kN]		
G 1/8	50	90	160	0.9	2.5 - 5.5	Fig. 1	0822419001
G 1/4	34	108	165	1.2	3.5 - 6.9	Fig. 2	R412010198
G 1/4	54	108	180	1.2	4.5 - 7.5	Fig. 2	0822419002
G 1/4	79	114	225	1.4	4.3 - 10.9	Fig. 2	R412010199
G 3/4	75	141	230	2	6.1 - 13.6	Fig. 2	0822419003
G 3/4	107	141	250	1.9	7 - 14	Fig. 2	R412010197
G 3/4	74	161	265	2.3	9.3 - 17.3	Fig. 3	0822419004
G 3/4	89	228	340	4.1	19.4 - 33.3	Fig. 3	1933091000
G 3/4	104	287	400	5.9	26.1 - 50	Fig. 4	1938091000

#### bellow type



# Bellow actuator, Series BCP ► single ► Stroke: 34 - 107 mm

### Fig. 1

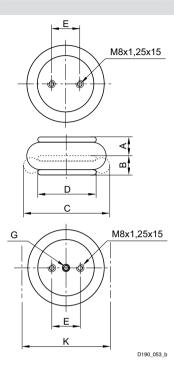


1) air connection in the mounting hole

Part No	. Compressed air	A	В	C	D	E ±0,5	K	Return force,		
	connection	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	min.		
	G							[N]		
0822419001	G 1/8	50	50	145	90	20	160	120		

# Bellow actuator, Series BCP ► single ► Stroke: 34 - 107 mm

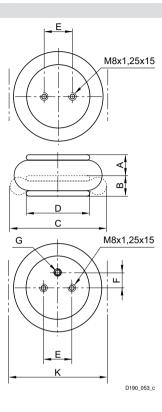
Fig. 2



Part No.	Compressed air	Α	В	С	D	E ±0,5	K	Return force,		
	connection	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	min.		
	G							[N]		
R412010198	G 1/4	34	51	160	108	44.5	165	250		
0822419002	G 1/4	54	51	165	108	44.5	180	200		
R412010199	G 1/4	79	51	210	114	44.5	225	45		
0822419003	G 3/4	75	50	215	141	70	230	200		
R412010197	G 3/4	107	51	235	141	70	250	200		

# Bellow actuator, Series BCP ► single ► Stroke: 34 - 107 mm

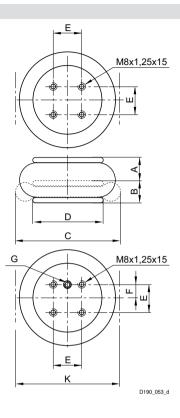
Fig. 3



	Part No.	Compressed air		. В	C	D	E ±0,5	F ±0,5		Return force,	
		connection G	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	min. [N]	
ľ	0822419004	G 3/4	74	51	250	161	89	38.1	265	200	
L	1933091000	G 3/4	89	51	325	228	157.5	73	340	300	

# Bellow actuator, Series BCP ▶ single ▶ Stroke: 34 - 107 mm

### Fig. 4



Part No.	Compressed air connection G		B [mm]	C [mm]	D [mm]	,-	F ±0,5 [mm]	K [mm]	Return force, min. [N]	
1938091000	G 3/4	104	51	385	287	158.8	79.4	400	300	

# force-displacement diagram for simple bellow actuators

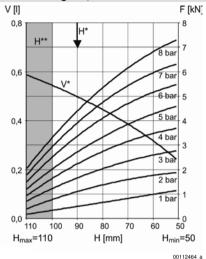


max. permissible parallel movement between the covers: 10 mm

# **Bellow actuator, Series BCP**

▶ single ▶ Stroke: 34 - 107 mm

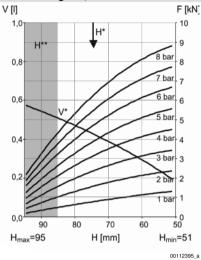
#### force-displacement diagram, 0822419001



 $V^* = volume$ 

 $H^*$  = recommended operating height for vibration insulators  $H^{**}$  = use permitted only upon approval by Bosch Rexroth

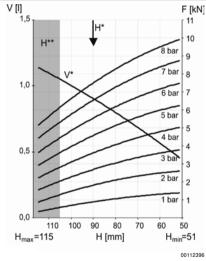
#### force-displacement diagram, R412010198



 $V^* = volume$ 

 $H^*$  = recommended operating height for vibration insulators  $H^{**}$  = use permitted only upon approval by Bosch Rexroth

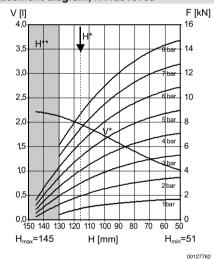
#### force-displacement diagram, 0822419002



 $V^* = volume$ 

 $H^*$  = recommended operating height for vibration insulators  $H^{**}$  = use permitted only upon approval by Bosch Rexroth

#### force-displacement diagram, R412010199



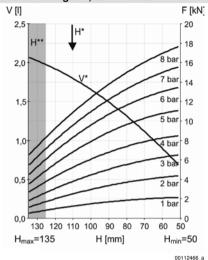
 $V^* = volume$ 

 $H^*$  = recommended operating height for vibration insulators  $H^{**}$  = use permitted only upon approval by Bosch Rexroth

# **Bellow actuator, Series BCP**

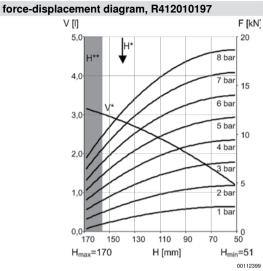
► single ► Stroke: 34 - 107 mm

#### force-displacement diagram, 0822419003



 $V^* = volume$ 

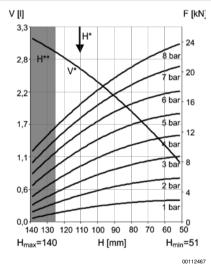
H\* = recommended operating height for vibration insulators H\*\* = use permitted only upon approval by Bosch Rexroth



 $V^* = volume$ 

H\* = recommended operating height for vibration insulators H\*\* = use permitted only upon approval by Bosch Rexroth

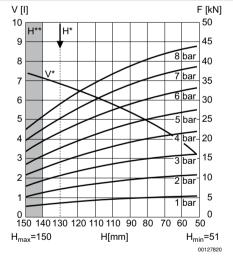
#### force-displacement diagram, 0822419004



 $V^* = volume$ 

H\* = recommended operating height for vibration insulators H\*\* = use permitted only upon approval by Bosch Rexroth

#### force-displacement diagram, 1933091000

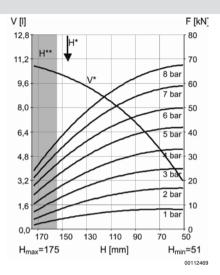


 $V^* = volume$ 

H\* = recommended operating height for vibration insulators H\*\* = use permitted only upon approval by Bosch Rexroth

# Bellow actuator, Series BCP ► single ► Stroke: 34 - 107 mm

#### force-displacement diagram, 1938091000

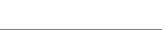


 $V^* = volume$ 

H\* = recommended operating height for vibration insulators

H\*\* = use permitted only upon approval by Bosch Rexroth

# Bellow actuator, Series BCP ▶ double ► Stroke: 95 - 580 mm







Version Bellow actuator with cover

Functional principle Single-acting, retracted without pressure

Working pressure min./max. See table below Ambient temperature min./max.  $-40 \,^{\circ}\text{C} / +70 \,^{\circ}\text{C}$  Medium temperature  $-40 \,^{\circ}\text{C} / +70 \,^{\circ}\text{C}$  Medium Compressed air

Pressure for determining forces 6 bar

Materials:

Bellow caoutchouc/butadiene caoutchouc

Front cover Steel, galvanized End cover Steel, galvanized

#### **Technical Remarks**

- Compliance with the min. height Hmin. (B) and max. stroke (A) must be ensured with end stops.
- Use at operating height ≥ Hmax: only permitted upon approval by Bosch Rexroth
- For information on vibration insulators, see "Technical Information"
- reduced service life at a temperature greater than: 50 °C

Compressed air connection	3	Stroke	Cover diameter	Min. instal- lation space	Working pressure min./max.	Weight	Part No.
	[°]	[mm]	[mm]	[mm]		[kg]	
G 1/8	15	95	90	160	0 - 8	1.1	0822419040
G 1/4	15	108	108	180	0 - 8	1.5	0822419041
G 3/4	15	153	141	235	0 - 8	2.3	1922161000
<u> </u>	15	223	161	275	0 - 8	3.5	2999619400
G 3/4	15	223	228	355	0 - 8	5.1	2999638300
G 3/4	15	223	287	415	0 - 8	7.3	R412010200
G 3/4	1.5	580	420	700	0 - 6	28.5	R412010151

Part No.	Force min./max.	Fig.	Note
	[kN]		
0822419040	2.1 - 5.6	Fig. 1	
0822419041	3.5 - 8.7	Fig. 2	
1922161000	7.7 - 14.8	Fig. 2	
2999619400	8.2 - 19.5	Fig. 3	
2999638300	20.5 - 36.8	Fig. 3	
R412010200	27.8 - 52.6	Fig. 4	
R412010151	57 - 197	Fig. 5	1

1) Permissible parallel movement 1.5 mm

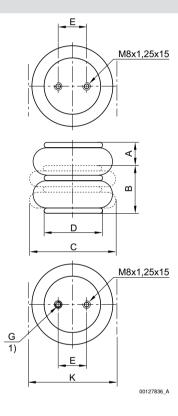
# **Bellow actuator, Series BCP**

► double ► Stroke: 95 - 580 mm

### bellow type



Fig. 1

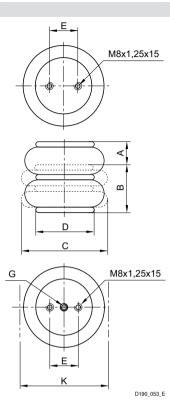


1) air connection in the mounting hole

	Part No.	Compressed air connection		B [mm]	C	D [mm]	E ±0,5		Return force,		
		G	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	min. [N]		
ſ	0822419040	G 1/8	95	70	145	90	20	160	200		

# Bellow actuator, Series BCP ▶ double ► Stroke: 95 - 580 mm

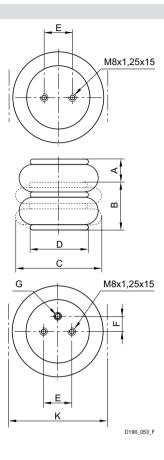
### Fig. 2



Part No.	Compressed air	Α	В	С	D	E ±0,5	K	Return force,		
	connection	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	min.		
	G							[N]		
0822419041	G 1/4	108	72	165	108	44.5	180	200		
1922161000	G 3/4	153	77	218	141	70	235	200		

# Bellow actuator, Series BCP ▶ double ► Stroke: 95 - 580 mm

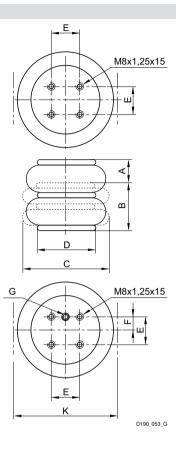
Fig. 3



Part No.	Compressed air connection G	A [mm]	B [mm]	C [mm]	D [mm]	E ±0,5 [mm]	F ±0,5 [mm]	K [mm]	Return force, min. [N]	
2999619400	G 3/4	223	77	260	161	89	38.1	275	250	
2999638300	G 3/4	223	77	340	228	157.5	73	355	300	

# Bellow actuator, Series BCP ▶ double ► Stroke: 95 - 580 mm

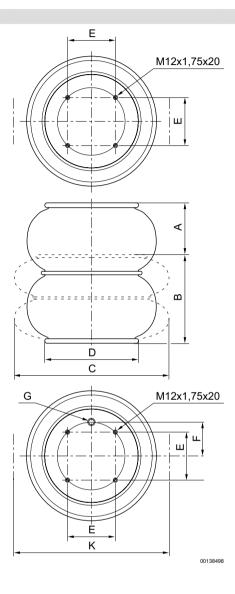
Fig. 4



Part No.	Compressed air connection		[mm]	C [mm]	D [mm]	,-	F ±0,5		Return force, min.	
	G		[]						[N]	
R412010200	G 3/4	223	77	400	287	158.8	79.4	415	400	

# Bellow actuator, Series BCP ▶ double ► Stroke: 95 - 580 mm

### Fig. 5



Flat connection surfaces, min. Ø 640 mm

Part No.	Compressed air	Α	В	O	D	E ±0,5	F ±0,5	K	Return force,	
	connection	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	min.	
	G								[N]	
R412010151	G 3/4	580	120	640	420	215.7	152.5	700	4000	

### force-displacement diagram for double bellow actuators



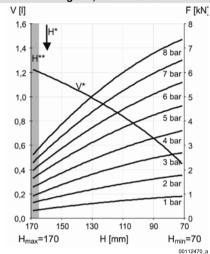
max. permissible parallel movement between the covers: 20 mm; R412010151: 1,5 mm  $\rm H$  = height

Part numbers marked in bold are available from the central warehouse in Germany, see the shopping basket for more detailed information Pneumatics catalog, online PDF, as of 2012-10-23, © Bosch Rexroth AG, subject to change

# **Bellow actuator, Series BCP**

► double ► Stroke: 95 - 580 mm

### force-displacement diagram, 0822419040

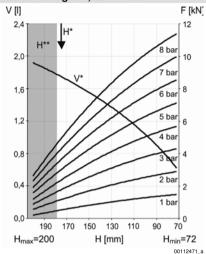


V\* = volume

 $H^*$  = recommended operating height for vibration insulators

 $H^{**}$  = use permitted only upon approval by Bosch Rexroth

#### force-displacement diagram, 0822419041

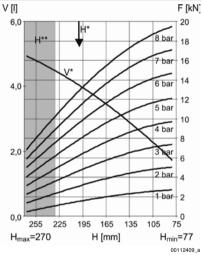


 $V^* = volume$ 

 $H^*$  = recommended operating height for vibration insulators

H\*\* = use permitted only upon approval by Bosch Rexroth

#### force-displacement diagram, 1922161000

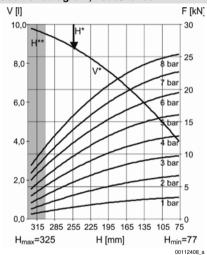


V\* = volume

 $H^*$  = recommended operating height for vibration insulators

 $H^{**}$  = use permitted only upon approval by Bosch Rexroth

#### force-displacement diagram, 2999619400



 $V^* = volume$ 

 $H^{\star}$  = recommended operating height for vibration insulators  $H^{\star\star}$  = use permitted only upon approval by Bosch Rexroth

# **Bellow actuator, Series BCP**

► double ► Stroke: 95 - 580 mm

#### force-displacement diagram, 2999638300 force-displacement diagram, R412010200 F [kN] V [I] F [kN] 25 - 80 50 30 H\* 8 bar H\*\* 70 8 bar 25 7 bar 40 20 7 bar - 60 6 bar 20 6 bar - 50 15 30 5 bar 5 bar <sub>- 40</sub> 15 4 bar 4 bar 10 20 10 3 bar 3 bar 20 10 10 1 bar 1 bar 115 75 75 195 155 275 235 355 315 275 235 195 155 115 355 315 H<sub>max</sub>=360 H [mm] H<sub>min</sub>=77 H<sub>max</sub> =350 H [mm] $H_{min} = 77$ 00112413\_a 00112416\_a

 $V^* = volume$ 

 $H^*$  = recommended operating height for vibration insulators

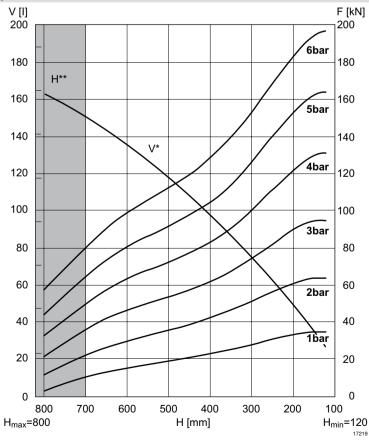
H\*\* = use permitted only upon approval by Bosch Rexroth

 $V^* = volume$ 

H\* = recommended operating height for vibration insulators

H\*\* = use permitted only upon approval by Bosch Rexroth

#### force-displacement diagram, R412010151



 $V^* = volume$ 

H\*\*= use permitted only upon approval by Bosch Rexroth

# **Bellow actuator, Series BCP**

► triple ► Stroke: 275 - 285 mm



Version

Functional principle

Max. Angle of tilt Working pressure min./max. Ambient temperature min./max. Medium temperature

Pressure for determining forces

Materials: Bellow

Medium

Front cover End cover Bellow actuator with cover

Single-acting, retracted without pressure

15 ° - 30 ° 0 bar / 8 bar

-40°C / +70°C -40°C / +70°C Compressed air

6 bar

caoutchouc/butadiene caoutchouc

Steel, galvanized Steel, galvanized

#### **Technical Remarks**

- Compliance with the min. height Hmin. (B) and max. stroke (A) must be ensured with end stops.
- Use at operating height ≥ Hmax: only permitted upon approval by Bosch Rexroth
- For information on vibration insulators, see "Technical Information"
- reduced service life at a temperature greater than: 50 °C

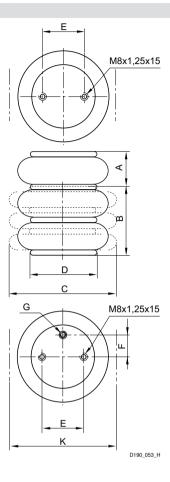
Compressed air connec- tion G		Cover diam- eter	Min. installa- tion space	Weight	Force min./ max.	Fig.	Part No.
	[mm]	[mm]	[mm]	[kg]	[kN]		
	285	228	345	5.9	17.1 - 34.5	Fig. 1	2999612800
G 3/4	275	287	410	8	28.7 - 52.6	Fig. 2	1938281000

# bellow type



# Bellow actuator, Series BCP ► triple ► Stroke: 275 - 285 mm

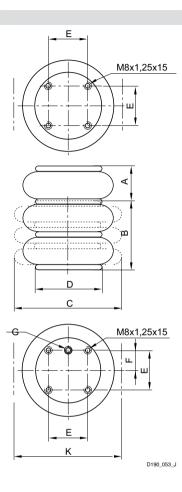
### Fig. 1



Part No.	Compressed air	Α	В	С	D	E ±0,5	F ±0,5	K	Return force,	
	connection	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	min.	
	G								[N]	
2999612800	G 3/4	285	110	325	228	157.5	73	345	400	

# Bellow actuator, Series BCP ► triple ► Stroke: 275 - 285 mm

### Fig. 2



Part No.	Compressed air connection G		B [mm]	C [mm]	D [mm]	,-	F ±0,5 [mm]		Return force, min. [N]	
1938281000	G 3/4	275	110	384	287	158.8	79.4	410	500	

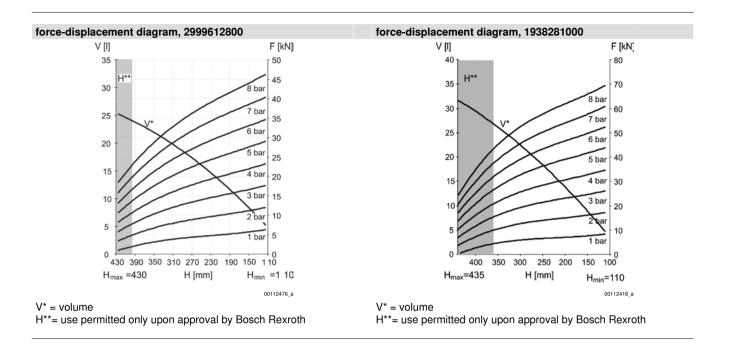
### force-displacement diagrams for triple bellow actuators



max. permissible parallel movement between the covers: 30 mm

# **Bellow actuator, Series BCP**

▶ triple ▶ Stroke: 275 - 285 mm





Bosch Rexroth AG
Pneumatics
Ulmer Straße 4
D - 30880 Laatzen
Phone +49 511 2136-0
Fax +49 511 2136-2 69
sales-pneumatics@boschrexroth.de
www.boschrexroth.com/pneumatics

Your contact:

#### Canada

Bosch Rexroth Canada Corp. 3426 Mainway Drive Burlington, Ontario L7M 1A8 Tel. +1 905 335-5511 Fax +1 905 335-4184

#### Australia

Bosch Rexroth Pty. Ltd. 3 Valediction Road Kings Park NSW 2148 Sydney Tel. +61 2 9831-7788 Fax +61 2 9831-5553

#### U.S.A.

Bosch Rexroth Corp. 1953 Mercer Road Lexington, KY 40511-1021 Kentucky

Tel. +1 859 254-8031 Fax +1 859 254-4188

#### Great Britain

Bosch Rexroth Ltd. Broadway Lane South Cerney Cirencester, GL7 5UH Gloucestershire Tel. +44 1285 86-3000 Fax +44 1285 86-3003

further contacts:

turther contacts: www.boschrexroth.com/addresses

The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging.

© This document, as well as the data, specifications and other informations set forth in it, are the exclusive property of Bosch Rexroth AG. Without their consent it may not be reproduced or given to third parties.

Subject to modifications.

Online-PDF 23-10-2012