

## **Technical Data**



# AIR FORCE 4000 ISO VG 32, 46, 68 & 100 ROTARY SCREW COMPRESSOR FLUIDS

#### **Description**

Specially formulated '4000 hour' fluids developed to meet the needs of rotary screw compressors, ensuring long, trouble-free compressor life.

- Exceptional anti-wear performance for long compressor life.
- Minimal oil carryover for improved separator life.
- · Corrosion inhibited, high stability formula.
- Enhanced water separating properties.
- Excellent compatibility with most downstream equipment.

AIR FORCE 4000 fluids will retain their performance characteristics throughout a 4000 hour design life, providing bulk oil temperature does not exceed 90°C and a maximum ambient temperature does not exceed 35°C. If either of these temperatures is exceeded, more frequent oil changes will be required.

#### **Applications**

This highly stable advanced formula fluid is designed for use in continuous operation and stop / start industrial compressors, train brake compressors and vehicle mounted or portable road breaking compressors.

These fluids are also suitable for use in reciprocating compressors where the viscosity grade is appropriate.

#### **Performance Levels**

Foaming test – Nil foam (all sequences) DIN 51506 VD-L Category

### **Physical Characteristics**

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ISO Viscosity Grade	32	46	68	100
Density at 15°C	0.872	0.881	0.881	0.883
Kinematic Viscosity at 100°C, cSt.	5.4	6.7	8.3	10.7
Kinematic Viscosity at 40°C, cSt.	31.8	46	67.2	94.2
Viscosity Index	105	100	100	95
Flash Point (Closed) °C	205	215	220	220
Sulphated Ash, %Wt.	<0.01	<0.01	<0.01	<0.01
Pour Point, °C	-35	-35	-30	30
Foaming Test	Pass			
F.Z.G.	Pass load stage 11 ———			
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#### **Morris Lubricants**

Castle Foregate, Shrewsbury, Shropshire SY1 2EL. Tel: +44 (0) 1743 232200 Fax: +44 (0) 1743 353584

